

COLOUR CARD

saba

POLYESTER/POLYESTER CORE SPUN

– ALSO APPLICABLE FOR SABA RECYCLED –

sabaTEX

**POLYESTER CONTINUOUS
FILAMENT, TEXTURED**

– ALSO APPLICABLE FOR
SABATEX RECYCLED –



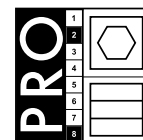
POLYESTER/POLYESTER CORE SPUN

- AMANN's all-rounder
- high-performing, outstanding sewing behaviour
- high abrasion resistance and strength properties
- great in tickets and colours
- textile appearance
- for closing and topstitch seams
- for matt embroidery
- excellent colour fastness
- Pro-Care certified for industrial laundry according to DIN EN ISO 15797

Ticket no.	Tex no.	Article no.	Make-up	Spools per box	Plies	Needle size min. Nm	Needle size min. No.
30	105	6217 6740	300 m XW 3.000 m Co	10 on request	3	110	18
50	60	6277 6452	500 m XW 2.500 m Co	10 5	3	90	14
80	40	1159 1263	1.000 m XW 5.000 m Co	10 5	2	80	12
100	30	1327 1342	1.000 m XW 5.000 m Co	10 5	2	75	11
120	24	0288 0300	1.000 m XW 5.000 m Co	10 5	2	65	9
150	21	7676 7677	1.000 m XW 5.000 m Co	10 5	2	55	7
180	18	10118001	5.000 m Co	5	2	50	6

Minimum order quantities may apply.

For your colour selection of Saba 8, 12, 18 and 35 coarse tickets, please request the Saba coarse tickets colour card.



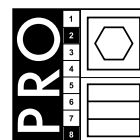
The information and technical data including colour references are for information purposes only. The applications described are recommendations. It is the customer's responsibility to ensure the suitability and colour of the thread for the planned application. Regarding colour please note that not any two batches should be used in the same product.

POLYESTER/POLYESTER CORE SPUN, 100% RECYCLED

- AMANN's sustainable thread made from 100% recycled polyester
- available as GRS certified
- pure sustainability combined with outstanding sewing performance
- good abrasion resistance and strength properties
- textile appearance
- the ideal choice for manufacturing sustainable products
- Pro-Care certified for industrial laundry according to DIN EN ISO 15797

Ticket no.	Tex no.	Article no.	Make-up	Spools per box	Plies	Needle size min. Nm	Needle size min. No.
30	105	1003000 SR03030	300 m XW 3.000 m Co	10 4	3	110	18
50	60	1005000 SR03050	500 m XW 2.500 m Co	10 5	3	90	14
80	40	1008000 SR03080	1.000 m XW 5.000 m Co	10 5	2	80	12
100	30	10010001 10010000	1.000 m XW 5.000 m Co	10 5	2	75	11
120	24	10012012 SR03120	1.000 m XW 5.000 m Co	10 5	2	70	10
150	21	10015001 10015000	1.000 m XW 5.000 m Co	10 5	2	65	9
180	18	10018005 10018001	1.000 m XW 5.000 m Co	10 5	2	55	7

Minimum order quantities may apply.



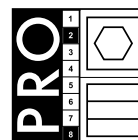
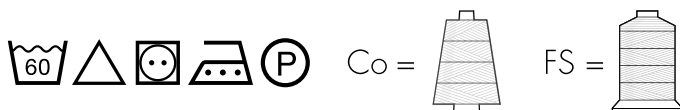
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POLYESTER CONTINUOUS FILAMENT, TEXTURISED

- the perfect bulk yarn
- soft, voluminous, skin-friendly
- for all serging and coverstitch seams
- for optimal edge covering
- Pro-Care certified for industrial laundry according to DIN EN ISO 15797

Ticket no.	Tex no.	Article no.	Make-up	Spools per box	Plies	Needle size min. Nm	Needle size min. No.
100	35	8291 8391	5.000 m Co 10.000 m FS	5 6	2	90	14
120	18	8405 8549	10.000 m Co 30.000 m Co	5 on request	1	80	12
250	11	8575 8396 8551	5.000 m Co 10.000 m Co 30.000 m Co	10 10 on request	1	70	10

Minimum order quantities may apply.

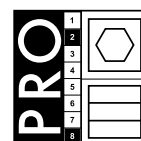


POLYESTER CONTINUOUS FILAMENT, TEXTURISED, 100% RECYCLED

- AMANN's sustainable bulk yarn made from 100% recycled polyester
- available as GRS certified
- pure sustainability combined with outstanding sewing performance
- soft, voluminous, skin-friendly
- for all serging and coverstitch seams
- for optimal edge covering
- the ideal choice for manufacturing sustainable products
- Pro-Care certified for industrial laundry according to DIN EN ISO 15797

Ticket no.	Tex no.	Article no.	Make-up	Spools per box	Plies	Needle size min. Nm	Needle size min. No.
100	35	XR05100 XR07100	5.000 m Co 10.000 m FS	5 6	2	90	14
120	18	XR05120 XR07120	3.000 m Co 10.000 m Co	10 5	1	80	12

Minimum order quantities may apply.



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POLYESTER/POLYESTER CORE SPUN, WATER-REPELLENT, PFAS-FREE

- WRe = water-repellent and ecofriendly
- free from harmful chemicals
- AMANN's allrounder
- for water-repellent closing and topstitch seams
- high-performing, outstanding sewing behaviour
- high abrasion resistance and strength properties
- textile appearance
- for water-repellent matt embroidery

Ticket no.	Tex no.	Embroidery ticket no.	Article no.	Make-up	Needle size min. Nm	Needle size min. No.
25	120		8734	5.000 m Co	130	21
30	105		6742	3.000 m Co	110	18
35	80		0169	5.000 m Co	100	16
50	60	15	6963	2.500 m Co	90	14
50	60	15	6965	5.000 m Co	90	14
80	40	30	0284	5.000 m Co	80	12
100	30	35	1367	5.000 m Co	75	11
120	24	40	0311	5.000 m Co	65	9
150	21	50	7682	5.000 m Co	55	7

For Saba WRe minimum order quantities apply.

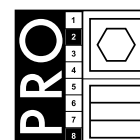


POLYESTER CONTINUOUS FILAMENT, TEXTURISED

- the perfect thread for chenille/moss and chainstitch embroidery
- excellent colour fastness
- huge variety of brilliant colours
- high running length guarantees high productivity
- the ideal alternative to fuzzy wool yarns
- Pro-Care certified for industrial laundry according to DIN EN ISO 15797

Ticket no.	Tex no.	Embroidery ticket no.	Article no.	Make-up	Needle size min. Nm	Needle size min. No.
60	58	12	8302	6.000 m FS	90	14

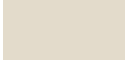
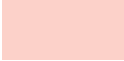
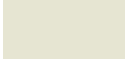
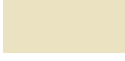
Minimum order quantities may apply.



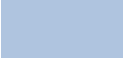
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INDEX OF COLOURS

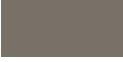
Colour Stripe		Colour Stripe		Colour Stripe		Colour Stripe		Colour Stripe		Colour Stripe		Colour Stripe		Colour Stripe		Colour Stripe	
6	12	137	3	285	16	412	19	602	7	799	6	1000	1	1185	15	1360	20
9	8	140	1	287	16	413	19	604	3	805	10	1002	18	1202	13	1361	20
13	8	141	1	290	16	414	19	607	1	806	11	1008	19	1203	13	1362	20
16	8	147	2	291	16	415	20	611	12	807	11	1043	15	1207	16	1363	10
17	10	153	6	295	6	416	20	616	11	809	9	1048	18	1209	1	1368	9
18	12	155	5	296	3	420	14	622	3	812	11	1050	18	1210	14	1370	8
20	12	156	5	298	8	425	12	625	15	814	9	1054	3	1212	15	1374	8
21	11	157	6	300	7	426	13	627	13	815	9	1055	3	1213	15	1379	8
22	11	158	6	305	7	428	17	628	5	816	9	1056	6	1214	12	1380	17
23	9	160	7	307	10	431	18	629	5	818	9	1057	5	1216	12	1382	18
24	11	162	6	309	10	432	17	630	4	819	9	1059	7	1222	18	1384	1
27	8	163	2	311	10	433	6	633	3	821	10	1060	5	1223	17	1385	16
30	7	166	4	314	12	448	5	636	3	822	10	1062	7	1227	17	1391	5
35	7	167	6	318	20	450	4	637	3	823	9	1063	5	1228	17	1392	5
36	9	174	2	321	20	451	4	638	5	825	9	1066	5	1235	17	1394	11
37	9	177	2	322	19	464	14	639	5	827	10	1067	6	1237	20	1401	4
38	20	178	2	323	20	465	16	642	4	828	17	1073	3	1238	20	1402	5
42	10	182	16	324	17	466	14	646	13	829	10	1074	3	1239	19	1410	12
46	7	196	3	326	18	471	6	649	15	833	17	1078	8	1242	19	1411	5
52	7	203	4	327	18	473	7	650	15	839	14	1079	8	1253	8	1412	14
55	7	204	5	329	17	475	18	651	15	840	14	1081	10	1254	10	1417	6
56	7	216	13	331	20	476	7	652	15	842	14	1085	8	1275	10	1418	6
57	7	219	13	332	20	477	7	660	14	846	13	1090	12	1276	10	1421	6
63	8	222	13	333	19	478	8	663	15	850	19	1091	12	1282	20	1423	6
65	5	224	13	337	11	479	8	664	15	851	19	1095	13	1283	20	1424	16
67	6	229	12	338	11	482	8	665	14	852	19	1097	13	1284	19	1425	16
71	13	230	12	340	20	483	11	666	14	853	19	1098	14	1287	20	1426	22
78	3	232	12	343	19	485	11	667	14	856	16	1099	13	1288	3	1427	22
81	3	236	13	345	19	501	4	671	16	858	16	1102	1	1303	9	1428	22
82	6	237	12	348	20	503	4	672	18	861	18	1103	14	1304	9	1429	6
84	8	239	13	350	10	504	4	692	11	867	5	1117	16	1305	9	1438	6
87	7	240	13	356	9	507	3	698	10	869	5	1120	16	1306	11	1440	12
88	8	243	14	357	9	508	4	719	15	871	5	1121	16	1309	14	1454	1
89	5	247	13	359	12	511	3	722	11	878	19	1130	2	1311	16	1458	4
91	13	251	13	361	9	512	17	727	15	882	14	1131	2	1312	16	1464	9
92	14	255	14	362	9	523	15	730	15	890	16	1133	18	1315	9	1490	7
98	4	260	17	363	9	528	1	731	15	891	2	1134	18	1316	10	1504	2
104	4	261	16	372	18	529	15	732	15	892	2	1137	10	1320	2	1507	2
105	4	262	2	373	15	530	15	757	13	897	2	1138	19	1334	4	1620	13
106	5	263	17	379	18	537	18	759	12	899	2	1140	20	1336	4	2000	1
108	6	264	17	380	18	538	18	760	12	900	2	1147	14	1337	14	2002	1
109	5	265	16	381	15	554	15	763	11	909	13	1148	14	1338	12	2126	11
111	5	267	16	387	17	565	16	770	18	918	5	1160	16	1340	19	2131	19
113	1	268	18	392	10	569	7	776	1	923	10	1161	1	1342	10	2138	7
114	1	269	18	395	17	570	7	778	1	943	12	1162	15	1343	14	2193	17
115	1	271	9	397	18	572	8	779	17	944	12	1163	2	1345	14	2239	4
118	1	272	11	398	17	575	7	780	1	949	12	1167	4	1346	3	2255	9
120	1	273	11	399	17	577	8	781	1	950	12	1168	2	1347	3	2260	2
121	2	277	2	402	19	578	7	782	2	954	10	1175	18	1348	4	2344	19
122	2	278	2	404	15	579	8	787	8	962	19	1176	4	1349	4	2540	13
128	4	280	17	406	12	580	8	790	4	971	16	1177	19	1350	4	2643	22
129	1	281	17	408	11	585	10	792	10	975	17	1180	19	1351	14	2730	22
134	3	282	6	409	11	586	8	793	6	998	11	1182	18	1353	3	3000	1
135	3	284	6	411	20	600	3	796	8	999	11	1183	18	1358	19	3040	7

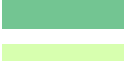
01	Colour	02	Colour	03	Colour	04	Colour
	2002		1130		600		1167
	2000		1504		5099		1401
	1000		891		511		1176
	778		782		604		1334
	776		892		81		451
	5018		121		5019		450
	1161		5021		134		1458
	3000		2260		78		1336
	528		122		633		790
	1384		147		637		501
	129		1163		622		104
	781		1168		135		503
	1209		1507		137		2239
	780		177		1073		504
	1454		174		1288		630
	140		1131		507		105
	141		178		1074		98
	114		897		636		508
	115		899		1055		642
	1102		277		1347		203
	3361		163		1054		1348
	113		278		1346		128
	120		262		196		166
	607		900		1353		1349
	118		1320		296		1350

05	Colour	06	Colour	07	Colour	08	Colour
	65		5096		2138		84
	1063		82		1059		63
	1057		1056		1062		88
	638		5098		56		27
	155		67		575		572
	156		1429		57		9
	1066		1438		52		1079
	1060		1421		87		1253
	867		1423		602		1379
	1411		1417		35		1370
	628		1418		569		1085
	1402		471		55		577
	89		157		3040		1078
	448		1067		1490		13
	1391		108		570		579
	629		158		30		586
	1392		162		3585		16
	869		799		46		580
	106		793		578		787
	918		153		473		796
	871		284		160		482
	639		433		477		478
	204		282		476		1374
	109		295		300		298
	111		167		305		479

09	Colour	10	Colour	11	Colour	12	Colour
	23		1081		812		237
	361		42		5050		1338
	37		1342		272		18
	36		350		273		406
	363		1363		21		1090
	271		17		338		230
	362		1137		22		229
	814		309		337		20
	357		392		999		1410
	356		923		692		6
	818		1275		24		1214
	819		1316		1306		611
	1368		698		806		1440
	1464		311		807		1091
	1315		307		485		232
	815		585		763		760
	2255		1276		5094		359
	1303		792		408		1216
	1304		805		998		314
	816		829		616		759
	823		827		409		425
	1305		821		2126		949
	809		822		1394		950
	825		954		722		943
	5068		1254		483		944

13	Colour	14	Colour	15	Colour	16	Colour
	71		842		1212		182
	91		1210		529		1312
	1095		882		727		1311
	219		840		651		1207
	236		839		652		858
	251		92		650		290
	1099		1098		404		856
	8507		255		649		890
	1620		1343		731		1385
	224		1337		732		671
	239		1345		730		265
	909		1412		663		1117
	247		1351		554		285
	222		1309		719		1120
	240		1147		664		291
	757		1148		625		1121
	1203		665		1213		261
	1202		466		5016		287
	646		1103		530		267
	1097		243		1185		1160
	216		666		373		465
	627		420		381		971
	846		660		1162		1424
	2540		667		1043		1425
	426		464		523		565

17	Colour	18	Colour	19	Colour	20	Colour
	779		770		412		38
	5095		327		413		411
	260		672		962		331
	828		861		322		321
	512		326		1358		1140
	280		372		414		340
	281		537		2131		318
	387		538		1239		323
	1223		1222		1180		332
	263		379		1177		415
	975		380		402		1360
	1380		475		1340		416
	833		268		850		1238
	264		269		851		348
	428		1183		852		1361
	395		1133		853		1282
	432		397		1138		1283
	2193		1182		333		1237
	1227		1134		343		1362
	1228		1048		878		1287
	398		1382		345		4000
	399		1002		1242		4004
	329		431		1284		
	1235		1175		1008		
	324		1050		2344		

21	Colour	22	Colour
	70160		1426
	6055		70514
	71843		2730
	8414		7137
	8813		1427
	7155		8083
	8492		1428
	60164		7888
	7216		2643
	70785		8775
	8857		7801
	7059		70684
	7859		70087
	7865		
	7556		
	8426		
	7089		
	71792		
	71080		
	70710		
	5233		
	8246		
	70310		
	70279		
	70700		

